

**B.Tech. (Fourth semester) Mechanical engineering
ME-202 E PRODUCTION TECHNOLOGY - II**

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Sessional : 50 Marks
Theory : 100 Marks
Total : 150 Marks
Duration of Exam : 3 Hrs

UNIT I

Kinematics of Machine Tools.

Drives in machine tools for rotation movement, stepped and step less drives, mechanical and hydraulic drives, Individual and group drives, selection of extreme values of spindle speed on a lathe, principle of stepped regulation, Layout of spindle speeds. A.P., G.P. and Logarithmic progressions, Kinematics advantage of G. P. for gear box design, selection of common ratio, Number of steps in a given speed range, design of all geared head stock.

UNIT II

Manufacturing Methods

Characteristics of turret Lathes, turret-indexing mechanism, tooling equipment for turrets, tool Layout or turrets. Classification of gear production methods, gear generation, gear hobbling gear shaping, gear finishing methods; shaving, burnishing grinding, Lapping gear shaping, gear finishing methods; shaving, burnishing grinding, honing.

UNIT III

Unconventional Machining Processes & Press Working Tools

Need for unconventional processes, Ultrasonic machining, electrochemical machining, electrochemical grinding, and Laser beam machining their process parameters, principle of metal removal, applications advantages and limitations.

Introduction, classifications of presses and dies, hear, action in die cutting operations, center of pressure, mathematical calculation of center of pressure, clearances, cutting forces, punch dimensioning.

UNIT IV

Machine Tools Vibration and Dynamometry

Introduction, effects of vibration on machine tools, cutting conditions, work piece and tools life, source of vibration, machine tool chatter, Need for measuring forces, basic requirements of measuring techniques, design requirements of dynamometers, 3-divisional turning dynamometer and its calibration, drill dynamometers.

B.Tech. (Fourth semester) Mechanical engineering
ME- 204 E MATERIAL SCIENCE

L	T	P		Sessional	: 50 Marks
4	-	-		Theory	: 100 Marks
				Total	: 150 Marks
				Duration of Exam	: 3 Hrs

Unit I

Crystallography: Review of crystal structure, space lattice, crystal planes and crystal directions, co-ordination number, number of atoms per unit cell, atomic packing factor, Numericals related to crystallography. Imperfection in metal crystals: Crystal imperfections and their classifications, point defects, line defects, edge & screw dislocations, surface defects, volume defects & effects of imperfections on metal properties.

Unit II

Solid solutions and phase diagram: Introduction to single and multiphase solid solutions and types of solid solutions, importance and objectives of phase diagram, systems, phase and structural constituents, cooling curves, unary & binary phase diagrams, Gibbs's phase rule, Lever rule, eutectic and eutectoid systems, peritectic and peritectoid systems, iron carbon equilibrium diagram and TTT diagram. Heat Treatment: Principles, purpose, classification of heat treatment processes, annealing, normalizing, stress relieving, hardening, tempering, carburizing, nitriding, cyaniding, flame and induction hardening. Allotropic transformation of iron and steel, Properties of austenite, ferrite, pearlite, martensite.

UNIT III

Deformation of Metal: Elastic and plastic deformation, mechanism of plastic deformation, twinning, conventional and true stress strain curves for polycrystalline materials, yield point phenomena, strain ageing, work hardening, Bauschinger effect, season cracking. Recovery, re-crystallization and grain growth. Failures of metals: Failure analysis, fracture, process of fracture, types of fracture, fatigue, characteristics of fatigue, fatigue limit, mechanism of fatigue, factors affecting fatigue.

UNIT IV

Creep & Corrosion: Definition and concept, creep curve, mechanism of creep, impact of time and temperature on creep, creep fracture, creep testing and prevention against creep. Corrosion: Mechanism and effect of corrosion, prevention of corrosion. Plastic, Composite and Ceramics: Polymers, formation of polymers, polymer structure and crystallinity, polymers to plastics types, reinforced particles-strengthened and dispersion strengthened composites. Ceramic materials: Types of ceramics, properties of ceramic, ceramic forming techniques, mechanical behavior of ceramic.

**B.Tech. (Fourth semester) Mechanical engineering
ME- 206 E STRENGTH OF MATERIALS-II**

L	T	P
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Sessional	: 50Marks
Theory	: 100 Marks
Total	: 150 Marks
Duration of Exam: 3Hrs.	

Unit I

Strain Energy & Impact Loading: Definitions, expressions for strain energy stored in a body when load is applied (I) gradually, (ii) suddenly and (iii) with impact, strain energy of beams in bending, beam deflections, strain energy of shafts in twisting, energy methods in determining spring deflection, Castigliano's & Maxwell's theorems, Numerical. **Theories of Elastic Failure:** Various theories of elastic failures with derivations and graphical representations, applications to problems of 2- dimensional stress system with (i) Combined direct loading and bending, and (ii) combined torsional and direct loading, Numericals.

Unit II

Unsymmetrical Bending: Properties of beam cross section, product of inertia, ellipse of inertia, slope of the neutral axis, stresses & deflections, shear center and the flexural axis Numericals. **Thin Walled Vessels:** Hoop & Longitudinal stresses & strains in cylindrical & spherical vessels & their derivations under internal pressure, wire wound cylinders, Numericals.

UNIT III

Thick Cylinders & Spheres: Derivation of Lamé's equations, radial & hoop stresses and strains in thick and compound cylinders and spherical shells subjected to internal fluid pressure only, wire wound cylinders, hub shrunk on solid shaft, Numericals. **Rotating Rims & Discs:** Stresses in uniform rotating rings & discs, rotating discs of uniform strength, stresses in (I) rotating rims, neglecting the effect of spokes, (ii) rotating cylinders, hollow cylinders & solids cylinders. Numericals.

UNIT IV

Bending of Curved Bars : Stresses in bars of initial large radius of curvature, bars of initial small radius of curvature, stresses in crane hooks, rings of circular & trapezoidal sections, deflection of curved bars & rings, deflection of rings by Castigliano's theorem stresses in simple chain link, deflection of simple chain links, Problems. **Springs:** Stresses in open coiled helical spring subjected to axial loads and twisting couples, leaf springs, flat spiral springs, concentric springs, Numericals.

B.Tech. (Fourth semester) Mechanical engineering
ME- 208 E FLUID MECHANICS

L T P
3 1 -

Sessional : 50 Marks
Theory : 100 Marks
Total : 150 Marks
Duration of Exam : 3 Hrs.

Unit I

Fluid Properties and Fluid Statics: Concept of fluid and flow, ideal and real fluids, continuum concept, properties of fluids, Newtonian and non-Newtonian fluids. Pascal's law, hydrostatic equation, hydrostatic forces on plane and curved surfaces, stability of floating and submerged bodies, relative equilibrium. Problems. Fluid Kinematics: Eulerian and Lagrangian description of fluid flow; stream, streak and path lines; types of flows, flow rate and continuity equation, differential equation of continuity in cylindrical and polar coordinates, rotation, vorticity and circulation, stream and potential functions, flow net. Problems.

Unit II

Fluid Dynamics: Concept of system and control volume, Euler's equation, Bernoulli's equation, venturimeter, orifices, orificemeter, mouthpieces, kinetic and momentum correction factors, Impulse momentum relationship and its applications. Problems. Potential Flow: Uniform and vortex flow, flow past a Rankin half body, source, sink, source-sink pair and doublet, flow past a cylinder with and without circulation. Problems.

UNIT III

Viscous Flow: Flow regimes and Reynold's number, Relationship between shear stress and pressure gradient, uni-directional flow between stationary and moving parallel plates, movement of piston in a dashpot, power absorbed in bearings. Problems. Flow Through Pipes: Major and minor losses in pipes, Hagen-Poiseuilli law, hydraulic gradient and total energy lines, series and parallel connection of pipes, branched pipes; equivalent pipe, power transmission through pipes. Problems.

UNIT IV

Boundary Layer Flow: Boundary layer concept, displacement, momentum and energy thickness, von-karman momentum integral equation, laminar and turbulent boundary layer flows, drag on a flat plate, boundary layer separation and control. Streamlined and bluff bodies lift and drag on a cylinder and an airfoil, Problems. Turbulent Flow: Shear stress in turbulent flow, Prandtl mixing length hypothesis, hydraulically smooth and rough pipes, velocity distribution in pipes, friction coefficients for smooth and rough pipes. Problems.

B.Tech. (Fourth semester) Mechanical engineering

MET –210 E DYNAMICS OF MACHINES

L T P
3 1 -

Sessional : 50 Marks
Theory : 100 Marks
Total : 150 Marks
Duration of Exam : 3 Hrs.

UNIT I

Static force analysis, Static equilibrium, free body diagram, Analysis of static forces in mechanism. D'Alembert's principle, Equivalent offset inertia force, Dynamics of reciprocating parts, Piston effort, Crank effort, Equivalent dynamical systems, and Inertia force in reciprocating engines by graphical and analytical method. Turning moment and crank effort diagrams for single cylinder and multi-cylinder engines, coefficient of fluctuation of energy, coefficient of fluctuation of speed, flywheel and its function.

UNIT II

Types of gears, terminology, condition for correct gearing, cyclical and involute profiles of gear teeth, pressure angle, path of contact, arc of contact, Interference, undercutting, minimum number of teeth, number of pairs of teeth in contact, helical, spiral, worm and worm gear, bevel gear. Gear trains; simple, compound, reverted, and epicyclical, Solution of gear trains, sun and planet gear, bevel epicyclical gear, compound epicyclical gear, pre-selective gear box, differential of automobile, torque in gear trains.

UNIT III

Types of brakes, friction brakes, external shoe brakes, band brakes, band and block brakes, internal expanding shoe brake, dynamometers; absorption, and tensional. Types of governors; watt, Porter, Proell, spring loaded centrifugal, Inertia, Sensitiveness, Stability, Isochronism's, Hunting, Effort and power of governor, controlling force, Static and dynamic balancing of rotating parts, balancing of I. C. Engines, balancing of multi-cylinder engine; V-engines and radial engines, balancing of machines.

UNIT IV

Gyroscope, Gyroscopic couple and its effect on craft, naval ships during steering, pitching and rolling, Stability of an automobile (2-wheeler), Introduction, open and closed loop control, terms related to automatic control, error detector, actuator, amplification, transducers, lag in responses, damping, block diagrams, system with

viscous damped output, transfer functions, relationship between open –loop and closed loop transfer function.

B.Tech. (Fourth semester) Mechanical engineering

ME- 214 E FLUID MECHANICS LAB

L T P

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Sessional	:	25 Marks
Practical/Viva	:	25 Marks
Total	:	50 Marks
Duration of Exams	:	3 Hrs.

List of Experiments:

1. To determine the coefficient of impact for vanes.
2. To determine coefficient of discharge of an orificemeter.
3. To determine the coefficient of discharge of Notch (V and Rectangular types).
4. To determine the friction factor for the pipes.
5. To determine the coefficient of discharge of venturimeter.
6. To determine the coefficient of discharge, contraction & velocity of an orifice.
7. To verify the Bernoulli's Theorem.
8. To find critical Reynolds number for a pipe flow.
9. To determine the meta-centric height of a floating body.
10. To determine the minor losses due to sudden enlargement, sudden contraction and bends.
11. To show the velocity and pressure variation with radius in a forced vortex flow.

B.Tech. (Fourth semester) Mechanical engineering

ME- 212 E PRODUCTION TECHNOLOGY LAB

L	T	P	Sessional	: 50 Marks
-	-	4	Practical/Viva	: 50 Marks
			Total	: 100 Marks
			Duration of Exam	: 4 Hrs

List of Experiments:

Introduction to milling machines its types functions applications etc.

1. Practice of slab milling on milling machine.
2. Practice of slotting on milling machine.
3. To cut gear teeth on milling machine using dividing head.
4. Introduction to gear hobber, demonstration of gear hobbing and practice.
5. Introduction to various grinding wheels and demonstration on the surface grinder.
6. Introduction to tool and cutter grinder and dynamometer.
7. Study the constructional detail and working of CNC lathes Trainer.
8. To carry out welding using TIG/MIG welding set.
9. Introduction, demonstration & practice on profile projector & gauges.
10. To make a component on lathe machine using copy turning attachment.
11. To cut external threads on a lathe.
12. To cut multi slots on a shaper machine.
13. To perform drilling and boring operation on a Component.

B.Tech. (Fourth semester) Mechanical engineering
 ME 216 E DYNAMICS OF MACHINE (PRACTICAL)

L T P
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Sessional : 25 Marks
 Practical/Viva : 25 Marks
 Total : 50 Marks
 Duration of Exam : 3 Hrs

LIST OF EXPERIMENT

1. To determine experimentally, the moment of inertia of a flywheel and axle compare with theoretical values.
2. To find out critical speed experimentally and to compare the whirling speed of a shaft with theoretical values.
3. To find experimentally the Gyroscopic couple on motorized gyroscope and compare with applied couple.
4. To perform the experiment of balancing of rotating parts and finds the unbalanced couple and forces.
5. To determine experimentally the unbalance forces and couples of reciprocating parts.
6. To calculate the torque on a planet carrier and torque on internal gear using epicyclic gear train and holding torque apparatus.
7. To study the different types of centrifugal and inertia governors and demonstrate any one.
8. To study the automatic transmission unit.
9. To study the differential types of brakes.
10. To find out experimentally the corli and component of acceleration and compare with theoretical values.